



Dart Hawkesbury
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D4038-041
Job Sheet 168692



Part No: D4038-041

Job Qty: 2 ea

Part Name: Angle Assembly Fwd LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E SHEET 1 IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP Rev:B 11.01.31 as per dwg rev.c DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/15/17	0.00	0.00	Start Up Container		MLL
100	Packaging	2 pcs		12/15/17	0.00	0.00	Packaging1		MLL
110	Small Fab	2 pcs		12/15/17	0.00	0.00	Small Fab		MLL
120	QC	2 pcs		12/15/17	0.00	0.00	QC5		17-12-18-11
121	Powdercoat	2 pcs		12/15/17	0.00	0.00	Powdercoat1		BR 17-12-13
122	QC	2 pcs		12/15/17	0.00	0.00	QC3		38
130	Packaging	2 pcs		12/15/17	0.00	0.00	Packaging3		SMS
140	QC21-SA	2 Ea		12/15/17	0.00	0.00	QC21		DEC 15 2017

Part Op 110 - Assemble as per dwg

Descriptions: 121 - ***MASK INTERIOR OF BLOCKS AND MASK ALL HOLES WITHOUT BOLTS*** START TIME: 1:10 OVEN
TEMPERATURE: 300° FINISH TIME: 1:40

M 138467

STSD

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-14A 349 FM38040-40	4	147	0	0
	D4038-1 69 5014833	2	1	0	0
	✓ D4038-5 70 5015678 1X	2	1	0	0
	✓ D4038-9 70	2	1	0	0
	MS21042L3 303 5016501	4	1,002	0	0
	NAS1149D0363J 263	8	229	0	0
	3015269				

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No: _____ NCR No: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		PART NO: D4038-041 Revision: Operation: Change No: Start up Operation			
Date : _____		Step #: _____		QTY Effective _____					
Description Work Order Deviation									
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Dc ☐ Inspection Incompl ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomple ☐ Drill Holes ☐		Misaligned/Off Center ☐	
OTHER : _____									

S020254
 Angle Assembly Fwd LH

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